

### TECHNICAL DATA SHEET

#### APPLICATION INSTRUCTION

T BOND is a premium quality, low color Vinyl Ester bonding adhesive. T BOND is a corrosion resistant, ultra fast curing, high adhesion adhesive. For use with natural stone, quartz, ceramics, porcelains, Concrete and dense surfacing material. Perfect for application with light or white substrates. Uses include bonding, laminating, miters, installation of pieces, and repairs. Uses BPO hardening paste.

#### PROPERTIES

10-15 minutes of working time

- Tack-Free in 10-20 minutes
- Interior use only
- Machinable in 20 - 30 minutes
- Translucent Clear formulation
- Knife Grade will not sag on vertical surfaces
- Flowing also available
- Shore D Hardness >75

#### PROCESSING CONDITIONS

1. Make sure stone surfaces are clean of any substance and dry.
2. Measure out the appropriate amount of T bond resin, then measure out the appropriate amount of hardener. 3-4% hardener to adhesive.
3. Next carefully mix the components together. Be careful to scrape the sides and bottom of mixing cup to ensure thorough mixing.
4. Do not use once gelling has begun.
5. Clean with Acetone or Denatured Alcohol

#### BPO Hardening Paste

1 -1 Quart 1 - 1 oz Tube 1 -1 Gallon 1 - 4 oz Tube 1 -5 Gallon 5 - 4 oz Tubes

#### WARRANTY

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#### STANDARD

Contained information based on the latest formulation developed by ULTRA EPOXY Results based on standardized lab procedures. Times may vary based on room temperature, floor temperature, amount of hardener used, or other environmental factors

#### PRECAUTIONS

Normal health and safety precautions should be observed when handling these products:

- Ensure good ventilation
- Wear gloves and safety glasses
- For further information, please consult the Safety Data Sheet.

#### Properties of the Uncured Product

- Color - Translucent Clear
- Viscosity - Thixotropic Paste or Flowing
- Density of 0.16 g/cc

#### STORAGE

T BOND is best if stored in a dry place and in the original unopened containers at room temperature of 59°-77°F/15°-25°C. Do not allow product to freeze. Approximate shelf life of one year at room temperature

#### SDS

PLEASE SEE SAFETY DATA SHEET (SDS) FOR SAFETY AND PRECAUTIONS. USE PRODUCT AS DIRECTED. KEEP OUT OF THE REACH OF CHILDREN